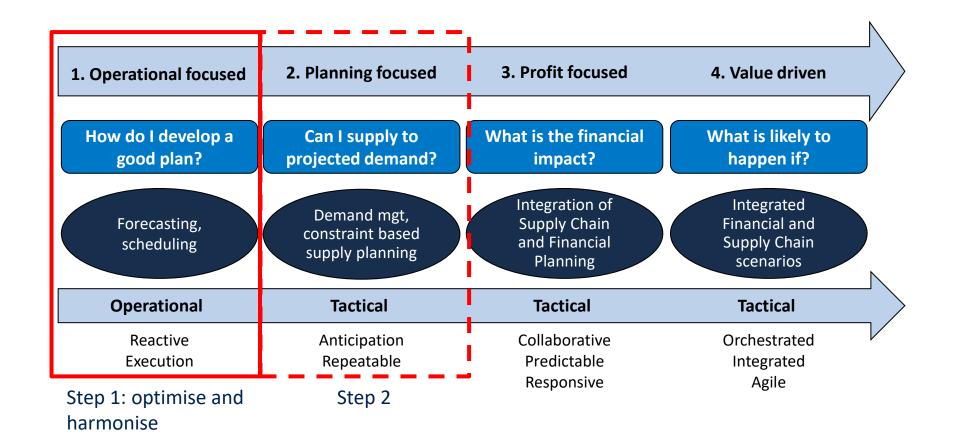
S&OP reference model:

The four levels of S&OP maturity

Agreed to harmonise the level 1 process and to implement level 2





Source: www.gartner.com